

IN THE CLAIMS:

Please amend Claims 1- 9 as follows:

1. (Currently Amended) An electrode member used for supplying power from an image forming apparatus body to a developing roller of a process cartridge, when a the process cartridge, detachably attachable to said the image forming apparatus body, is attached to the image forming said apparatus body, said electrode member comprising:

 a conductive substrate substrate; having a hole provided in said substrate, therein,

wherein the hole includes a groove and an end portion, wherein the width of the end portion of said the hole being is larger than the a width of said the groove of the hole;

 an elastic portion bent and raised along said hole hole; to permit an electrode being able to contact said elastic portion;

 a rib provided opposite and along the end portion of said hole;

 an engagement hole positioned and configured to permit mounting of for mounting said electrode member to a bearing of said the developing roller; and

 a contact portion making contact with contacting an inner surface of said the developing roller, when said electrode member is mounted to the bearing.

2. (Currently Amended) The electrode member according to claim 1, wherein said rib is placed so as to surround a part of the end portion.

3. (Currently Amended) The electrode member according to claim 1 or 2, wherein said electrode member further includes:

a mounting portion having said engagement hole; and

a bent portion bent from said mounting portion,

wherein said mounting portion is bent from said substrate, and

wherein said bent portion has a portion having said contact portion is bent from the mounting portion.

4. (Currently Amended) The electrode member according to claim 3, wherein said end portion of said hole is a face cutting end portion on which face cutting has been is performed on the end of said hole.

5. (Currently Amended) A process cartridge detachably attachable to an image forming apparatus body, comprising:

an electrophotographic photosensitive member;

a developing roller that develops a latent image formed on said electrophotographic photosensitive member; and

an electrode member configured and positioned to supply used for supplying power from said the image forming apparatus body to said developing roller, when said process cartridge is attached to said the image forming apparatus body,

wherein said electrode member comprises:

a conductive substrate substrate; having a hole provided in said substrate; therein,
wherein the hole includes a groove and an end portion, wherein the width of the end portion of
said the hole being is larger than the a width of said the groove of the hole;
an elastic portion bent and raised along said hole hole; to permit an electrode provided
on a cartridge frame of said process cartridge being in to contact with said elastic portion;
a rib provided opposite and along the end portion of said hole;
an engagement hole positioned and configured to permit mounting of for mounting
said electrode member to a bearing of said developing roller; and
a contact portion ~~making contact with~~ contacting an inner surface of said developing
roller.

6. (Currently Amended) The process cartridge according to claim 5, wherein said rib is placed so as to surround a part of the end portion.

7. (Currently Amended) The process cartridge according to claim 5 or 6, wherein said
electrode member further comprises:

a mounting portion having said engagement hole; and
a bent portion bent from said mounting portion,
wherein said mounting portion is bent from said substrate, and
wherein said bent portion has a portion having said contact portion is bent from the
mounting portion.

8. (Currently Amended) The electrode member according to claim 7, wherein said end portion of said hole is a face cutting end portion on which face cutting has been performed on the end of said hole.

9. (Currently Amended) An image forming apparatus to which a process cartridge is detachably attachable, and that forms an image on a recording medium, comprising:

(i) an attachment portion configured to for detachably attach the attaching said process cartridge comprising: an electrophotographic photosensitive member; a developing roller that develops a latent image formed on said the electrophotographic photosensitive member; and an electrode member configured and positioned to supply used for supplying power from an image forming apparatus body to said the developing roller, when said the process cartridge is attached to said the image forming apparatus body, wherein said the electrode member comprises: a conductive substrate substrate; having a hole provided in said substrate; therein, wherein the hole includes a groove and an end portion, wherein the width of the end portion of said the hole being is larger than the a width of said the groove of the hole; an elastic portion bent and raised along said the hole; to permit an electrode provided on a cartridge frame of the process cartridge being in to contact with said the elastic portion; a rib provided opposite and along the end portion of said the hole; an engagement hole positioned and configured to permit mounting of for mounting said the electrode member to a bearing of said the developing roller; and a contact portion making contact with contacting an inner surface of said the developing roller; and

(ii) a conveying device means that conveys said the recording medium.